

MASKCOAT

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SHARPSEAL TECHNICAL DATA SHEET

SHARPSEAL

HAIRLINE DEMARCATION STOP-OFF LACQUER/MASKANT

SHARPSEAL is a fast dry solvent stop-off lacquer or liquid maskant that can be applied by brush, dip, or spray to the surface to be masked. SHARPSEAL with a 45-50 sec. #2 Zahn Cup viscosity at 75 F enables fine line application. SHARPSEAL can be used in most plating cycles. Under normal ambient conditions parts can enter the plating cycle within 45 minutes to an hour depending on the thickness of the wet film that is applied. For more severe process conditions additional coats may be applied as needed after adequate solvent flash off. Cure may be accelerated by increasing ambient temperature. After drying of the final process rinse, SHARPSEAL may be removed in minutes using SHARPSEAL STRIPPER/ REDUCER.

SHARPSEAL has an easy to detect red color to enable easy determination of application location, detection of inadvertent application and completeness of removal. The color intensity is slightly transparent to enable a qualitative thickness determination during application and after cure. Coverage is about 450 sq. ft./gal.

SHARPSEAL is available in 1 gal., 5 gal., and 55 gal. containers.

SEE THE REVERSE SIDE FOR PRECAUTIONS AND WARRANTY.

PRECAUTIONARY INFORMATION

CONTAINS FLAMMABLE LIQUID

CONTAINS VOLATILE SOLVENTS-Keep away from open flames, sparks and all sources of potential ignition at all times. Maintain adequate ventilation in all areas. Always wear adequate appropriate protective clothing, breathing and eye protective equipment. Store at temperatures between 32 degrees F and 105 degrees F. Keep all containers closed when not in use. Avoid repeated or prolonged breathing of vapors. Observe all OSHA, EPA, and all other Federal, State, and local regulations when using this product. Prolonged contact of liquid material with the skin may cause irritation. In case of eye contact, flush eyes thoroughly for at least 15 minutes with water and consult a physician. Always consult the Material Safety Data Sheet prior to usage for additional warnings and information.

EMERGENCY TELEPHONE NUMBER

1-318-812-0089

WARRANTY DISCLAIMER

Based on the Seller's experience, the information contained herein is believed to be accurate and reliable. Users are requested to evaluate this product prior to use to determine the suitability for their particular application.

Seller disclaims any express warranties and nothing herein shall constitute any warranty, whether express or implied, and Seller hereby DISCLAIMS ALL WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Seller warrants only that its product will meet those specifications designated as such herein. The EXCLUSIVE REMEDY for all proven claims whether through negligence, strict liability, tort or otherwise is limited to an amount equal to the price of the particular products or services giving rise to the liability, or, at the election of the Seller, the replacement of the product in question. In no event shall Seller be liable to Purchaser for any incidental, consequential, indirect, or special damages, including without limitation, lost revenues or profits, even if Seller was advised of the possibility of such lost revenues or profits. Unless otherwise noted, Seller warrants for a period of one year from the date of manufacture that all products delivered to the customer shall be free from defects. All warranty claims with respect to any alleged defect must be received by the Seller within one year after the manufacture of the goods. Upon timely receipt of verified claims, Seller, at Seller's option, will replace or refund the purchase of the allegedly defective materials.